Safe Roasting Practices:

While coffee roasting is easy there are certain safe use practices that must be adhered to include those listed below. As with any food product placed close to high heat, coffee beans can ignite. Read the manual thoroughly and FOLLOW all Tips and Maintenance (especially Part V Paragraphs 1-3) procedures. Failure to do so could result in a fire.

When using ANY electrical appliance, basic safety precautions should always be followed, and are the sole responsibility of the user/owner, including the following:

1. **Never leave The Behmor 1600 unattended when in use.** Like all food products coffee beans can ignite. User must always have the chaff collection tray and the roaster cylinder in proper place when roasting.
2. **Always operate The Behmor 1600 in a properly ventilated environment and positioned** where no objects or obstructions of any kind, including cabinets, can in anyway impede, obstruct or cover the exhaust outlets. The exhaust outlets should always have a minimum of 18” inches (46cm) clearance above and around on all sides.
3. **Never roast coffee past 10 seconds into 2nd crack.** If you see heavy smoke immediately cool the roast.
4. **Do not use any attachments and/or items, or make any modifications that are not explicitly approved by Behmor Inc. in, on or to The Behmor 1600.** Using such items or making modifications is strictly prohibited and automatically voids all warranties and relieves Behmor of any/all liabilities arising from such misuse and tampering.
5. **Do not use high chaff green un-roasted coffee.** The use of such items may cause the roaster’s functions such as the smoke suppression feature, safety features and roast times to be negatively affected. We recommend you use only reputable bean suppliers or those on our approved bean supplier list.
6. **Do not touch hot surfaces.** This includes: Front door, top, back, exhaust, exhaust covers and sides of The Behmor 1600. Always use adequate oven mitts or gloves when handling hot surfaces.
7. **ADULT supervision is absolutely necessary and the responsibility of the user(s)/owner(s) when The Behmor 1600 is being operated near children or in households with children present.**
8. **Unplug The Behmor 1600 from the outlet when not in use or cleaning.** NEVER operate The Behmor 1600 with a damaged cord or plug. Do not immerse cord, plug or The Behmor 1600 itself in water or other liquids. To disconnect The Behmor 1600 must not be running, then properly/firmly grip the plug and pull from wall outlet. Do not pull or tug on the power cord.
9. **If you see fire, turn off and unplug The Behmor 1600.** Do not open the door until it has cooled down. This is an electrical appliance, never put water in it, or on it, to cool it down or stop it.
10. **Do not use outdoors and do not use with extension cords.** As with any appliance the use of extension cords could adversely affect roaster functions and dramatically extend roast times.
11. **Do not place The Behmor 1600, on or near hot gas and/or electric burners, in a heated oven or in close proximity to easily flammable material.**
12. **Use only on a stable, heat-resistant surface.** Place The Behmor 1600 at least 18” inches (46cm) from ALL walls or cabinets and have at least 18” inches (46cm) clearance above unit.
13. **Use extreme caution when working near the hot surfaces** and the heating elements as these parts become and can remain very hot. Also use maximum care when removing the chaff tray as it too can and does become very hot.
14. **It is the user’s responsibility to be 100% sure all connections are secure** and that all doors, latches to the roasting cylinder, and door to the roasting chamber have all been closed/secured properly before any use.
15. **Never open The Behmor 1600’s front door when roasting** elements are on.
16. **Do not clean the interior with any metal cleaning pad** or any cleaning solvents containing caustic chemicals or abrasives. Simple Green is our recommended cleaner however other non-caustic, non-abrasive can also be used. Always unplug the roaster when cleaning and never spray the quartz roasting elements. Clean only the metal sides or top.
17. **Do not use The Behmor 1600 for anything other than its intended use.**
18. **Never exceed recommended maximum roast capacity** of 1 pound, also known as, either/or 16 ounces or 454 grams.
19. **Do not allow contact with any objects.** A fire may occur if The Behmor 1600 is covered or is touching flammable material, including curtain, draperies, walls, and the like, when in operation.

20. **Do not place, or store, any objects or material** other than items supplied by Behmor Inc. such as the roasting cylinder and chaff tray on or in The Behmor 1600.

21. **Unplug The Behmor 1600** before changing/replacing the interior light bulb.

22. **The Behmor 1600 comes equipped with a polarized plug** (one prong is wider than the other) that will fit only one way in a polarized outlet. If the plug does not fit the outlet properly, turn the plug the other way; if it still does not fit, contact a qualified electrician for assistance.

DO NOT ATTEMPT TO ALTER ANY SAFETY FEATURE OR ANY FEATURE OF THE Behmor 1600. To do so voids all explicit and implied warranties/guarantees and relieves Behmor Inc. of any/all liabilities arising from such misuse and tampering.

Remember:

**You control the roaster, it may have a smart chip but you have a brain- use it!**

Never leave The Behmor 1600 unattended when in use.

Like all food products placed close to high heat, coffee beans can ignite!

**The Behmor 1600 is NOT a set and walk away appliance !!**

Always use in a well-ventilated environment and maintain a minimum of 18” (eighteen inches or 46 cm) of clearance on all sides, top and from the exhaust vent.

Do not use the Behmor 1600 or any high heat appliance in close proximity to flammable liquids or materials.